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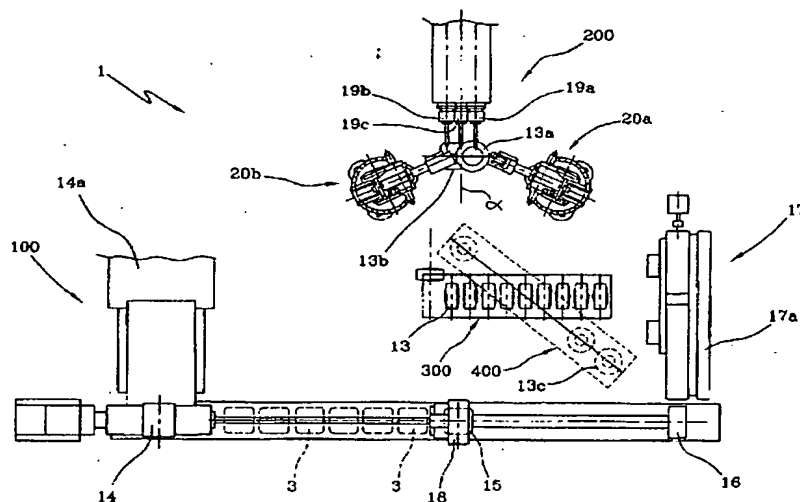
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(54) Title: PROCESS AND PLANT FOR MANUFACTURING TIRES FOR VEHICLE WHEELS



(57) Abstract: Process and plant for the production of tires, in which lines (100) for assembling semifinished components in order to produce incomplete green tire structures (13) are combined with stations (200) for completing said structures laying down a continuous long element of crude elastomer material along a predetermined path so as to form a constituent element of the tire, for example tread band and/or sidewalls. This process envisages a step for temporarily storing the incomplete green tire structures (13) between the assembly line (100) and the completion station (200), performing mainly a "regulating" function so as to absorb the production of the assembly line when "0"; the latter is operative and constantly supply the completion station also when the assembly line is at a standstill.